

**TECHNICAL  
DATA  
SHEET**
**GF 100**
**3.0 MIL GLOSS CLEAR LAMINATE  
CLEAR PERMANENT ADHESIVE**

GF 100 is a 3.0 mil gloss clear pressure sensitive vinyl laminate with a permanent acrylic adhesive on a smooth 53# liner. This calendared vinyl laminate protects graphics from abrasion and moisture. GF 100 is best applied by the cold laminating process without the addition of heat. The GF 100 series laminates are designed to protect digital and screen printed images for exhibit and display graphics. This product can be used in most instances where an overlay with a high gloss finish is required on interior or short-term exterior applications.

<b>PRODUCT NAME</b>	<b>100</b>
<b>FILM</b>	
Film Type	Clear Intermediate Vinyl
Film Thickness (mils/ $\mu$ m)	3.0 / 76 (+/- 10%)
Film Weight (gsm)	98
Gloss (60°)	$\geq$ 80
Opacity (%)	N/A
Tensile Strength (psi)	MD $\geq$ 4000 / CD $\geq$ 3600
Elongation (%)	MD $\geq$ 180 / CD $\geq$ 200
Dimensional Stability (FTM 14)	MD $\leq$ 1.20 mm / CD $\leq$ 1.00 mm
<b>ADHESIVE</b>	
Adhesive Type	Emulsion Acrylic
Adhesive Thickness (mils/ $\mu$ m)	0.8-1.1 / 20-28
Adhesive Color	Clear
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	3.8 / 17
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	5.0 / 22
<b>LINER</b>	
Liner Weight (#/gsm)	53 / 86
Liner Type	White PE-Coated 1 side Kraft
Liner Thickness (mils/ $\mu$ m)	3.5 / 89
Release Force @ 300" / min (g/2")	10-40
<b>PERFORMANCE GUIDANCE</b>	
Application Temperature	$\geq$ +40 °F
Service Temperature	-40 °F to 180 °F
Shelf Life	1 year
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	Up to 1 year

# TECHNICAL DATA SHEET

## GF 100 - 3.0 MIL GLOSS CLEAR LAMINATE CLEAR PERMANENT ADHESIVE

PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
<p><b>APPLICATION</b></p> <ul style="list-style-type: none"> <li><input type="radio"/> WET APPLY</li> <li><input checked="" type="radio"/> DRY APPLY</li> <li><input checked="" type="radio"/> LAMINATING</li> <li><input type="radio"/> MOUNTING</li> <li><input checked="" type="radio"/> DIE CUTTABLE</li> <li><input type="radio"/> HOT STAMP</li> <li><input type="radio"/> THERMAL DIE</li> <li><input checked="" type="radio"/> FLATBED CUTTABLE</li> </ul>	<ul style="list-style-type: none"> <li><input checked="" type="radio"/> POP/RETAIL</li> <li><input checked="" type="radio"/> WALL</li> <li><input type="radio"/> WRAP</li> <li><input type="radio"/> WINDOW</li> <li><input type="radio"/> FLOOR</li> <li><input checked="" type="radio"/> TRANSLUCENT</li> <li><input checked="" type="radio"/> TRANSIT (FLAT/SIMPLE)</li> <li><input checked="" type="radio"/> GENERAL SIGNAGE</li> <li><input checked="" type="radio"/> OUTDOOR (SHORT TERM)</li> </ul>	<ul style="list-style-type: none"> <li><input type="radio"/> SOLVENT</li> <li><input type="radio"/> ECO-SOLVENT</li> <li><input type="radio"/> LATEX</li> <li><input type="radio"/> UV CURABLE</li> <li><input type="radio"/> SCREEN</li> <li><input type="radio"/> OFFSET (UV CURABLE)</li> <li><input type="radio"/> OFFSET (CONVENTIONAL)</li> </ul>
<p><b>SUBSTRATES</b></p> <ul style="list-style-type: none"> <li><input type="radio"/> OEM PAINTED METAL</li> <li><input type="radio"/> PAINTED ALUMINUM</li> <li><input type="radio"/> STAINLESS STEEL</li> <li><input type="radio"/> FIBERGLASS</li> <li><input type="radio"/> ACRYLIC</li> </ul>		

### FAQS

Can GF 100 laminate be used on any kind of vehicle graphics?	No. GF 100 is ideal for flat or very slight curves. In the cases of vehicles, it is best to use a conformable, long-term laminate that matches the specifications of the wrap (print) vinyl used. GF 100 Series laminates are meant for applications where up to one year of durability is needed. GF 100 series laminates are not meant to be stretched or to conform.
Will a Calendered laminate like GF 100 work on a Polymeric or Cast print vinyl?	No. You can apply a cast laminate to a calendered vinyl, but you should never put a calendered laminate on a cast vinyl. They must be of a similar construction so that over time they shrink at the same rate to avoid delamination.